



Low-GWP, air source chillers with 4 scroll compressors

234 - 1216 kW (28/20°C air 35°C)











Family overview Technical insight Controls Performance **Operating limits** Equipment for mission critical systems Heat recovery Hydronic modules **Further options** Selling points









Family overview

Technical insight Controls Performance Operating limits Equipment for mission critical systems Heat recovery Hydronic modules Further options Selling points





NR2-G06-Z - Family overview

The range





NR²Z^{G06}/// 0184P[T] - 0374P[T] NR²Z^{G06}/// 0404 - 0928

- 7 sizes, 234 478 kW (28/20°C air 35°C)
- All sizes with 4 compressors
- Single efficiency version
- Evaporator choice: S&T or Plates



Structure with separate compressors and refrigerant circuits compartment

- 14 sizes, **524 1216 kW** (28/20°C air 35°C)
- Sizes with 4, 5, 6 and 8 compressors
- Two efficiency versions (K and A)
- Shell&tubes evaporator



The compressors and the refrigerant circuits are below the V-block coils. Compressor enclosures are provided upon selection of opt. 2312 Acoustical enclosure or opt. 2282 NR kit





NR2-G06-Z - Family overview

Nomenclature

$\frac{1}{NR2} - \frac{2 3 4}{G06} - \frac{5}{Z} / \frac{8}{D} / \frac{9}{0585}$

Code	Descriptions	Extension	Descriptions	Code	Descriptions	Extension	Descriptions
1	Inverter Driven Tech	-	NOT		Application segment	-	Comfort
1		i	Inverter	7		Υ	Process
	Compressor Type	N	Scroll			Z	IT Cooling
2		F	Screw		Eurotion	-	Without heat recovery
		Т	Centrifugal Oil Free	0	Function	D	Partial heat recovery
2	Brand	Х	Climaveneta			-	Unique single version
5		R	RC			K	Key efficiency
4	Product Generation	-			Varsian	А	High efficiency
4		2	New Product Generation		Version	Е	Enhanced efficiency
5	Unit Type	-	Air source chiller			SL-K	Key efficiency + Super Low Noise
5		W	Water source chiller				other
	Refrigerant	G01	R134a	10	Size	4 digit	first 3 digits: cooling capacity*0.1 [kW]
		G02	R410A	10		code	last digit: compressors number
6		G03	R407C		Evaporator type	-	one evaporator type (plate or S&T)
0		G04	HFO1234ze	11		Т	Shell&Tube
		G05	R513A			Р	Plate
		G06	R454B]			









Family overview



Controls

Performance

Operating limits

Equipment for mission critical systems

Heat recovery

Hydronic modules

Further options

Selling points





Main components







The refrigerant







R454B

NR2-G06-Z - Technical insight

The compressors



High seasonal efficiency

Complete reliability

Scroll compressor tandem

- New generation scroll compressors, developed for the use of high density refrigerants
- Tandem and trio configuration to capitalize on the whole heat exchange surface at part loads and reach higher seasonal efficiency
- Further safety threshold with thermostats on each compressor discharge
- Specific oil management solution

Oil management proven effectiveness





The user side heat exchanger



Plate heat exchanger (234 - 478 kW)

- Available for the 4-compressor range from 234 to 478 kW (28/20, air 35°C)
- Braze welded AISI 316 steel plate heat exchanger
- Fully protected against ice formation (electric heater and ΔP switch)
- Low pressure drops and optimal heat transfer efficiency
- Heat exchanger and pipes with an insulation lining in closed-cell reticulated foam in PE (CFC and HCFC-free)

EV	Evaporator	R	Electrical heater
Pd	Differential pressure switch	S1	Water inlet probe
SC	Drain valve	S2	Water outlet probe
SF	Purge valve		

Hydraulic connections: the unit is provided with grooved coupling with male threaded counter-pipe user side





The user side heat exchanger





Shell & Tubes heat exchanger (234 - 1216 kW)

- Available for the entire range, from 234 to 1216 kW (28/20, air 35°C)
- **Dry shell and tubes evaporator**, fully developed by MEHITS
- Internally grooved copper tubes for enhanced heat exchange
- Insulated with a foamed polyethylene mat of 9 mm thickness (19mm available as opt.)
- Water flow is controlled by a differential pressure switch to avoid the risk of ice generation

EV	Evaporator	R	Electrical heater
Pd	Differential pressure switch	S 1	Water inlet probe
SC	Drain valve	S2	Water outlet probe
SF	Purge valve		

Hydraulic connections: the unit is provided with grooved coupling with male threaded counter-pipe user side





The coils



All-Aluminium coils, with primary header, fins and tubes joined by furnace brazed microchannels

- **Long Life Alloy** for higher corrosion resistance and longer life expectancy
- -30% refrigerant charge reduction vs. traditional solutions
- **Lower weight** vs. traditional solutions



The e-coating treatment creates a protective layer of epoxy polymer on the surface of the coils, with the following characteristics:

- over 3120 h resistance as per ASTM G85-02 A3 (SWAAT)
- over 6000 h resistance as per ASTM B117
- over 1000 h of surface protection against UV rays as per ASTM G155-05a







The fans



Axial fans

- High performing, 800mm-diameter axial fans
- External bell mouth for the highest efficiency and best-in-class sound power levels
- Variable Speed control with auto-transformer and single-fractioning as standard (DVVF), for large operating limits
- EC fans are available as an option



HIGH ESP. EC FANS (opt. 818)

- Ideal for installations featuring a short ducting of the fan discharge
- Up to 150 Pa of available static pressure
- No compromise on cooling capacity or efficiency up to 100 Pa





The electrical panel



Electrical wirings

- General door lock isolator
- Automatic circuit breakers (opt.)
- Terminals for cumulative alarm
- Remote on/off terminals

Set-point control

- **Pump control relay + 0-10V modulating signal** for external VSD pump control
- 4-20 mA (analog input)
- Set point compensation for outdoor temperature

Other functions (opt.)

- Demand limit
- Night mode
- Energy meter

- Remote probe for buffer tank / decoupler
- User limit control
- VPF and VPF.D variable flow control









- **Technical insight**







The unit's control

W3000+ control software

Proprietary settings for faster adaptive responses to different dynamics, in all operating conditions.



Fully in-house developed

Thermoregulation

Based on dynamic dead band on the outlet water temperature.

Monitoring

Complete visualization of the operation status. User-friendly navigation.

Diagnostics

Complete alarm management, with "black-box" and alarm history.

Security

3 levels of password: user, service, manufacturer.

Connectivity

BMS: Modbus, LonWorks, BACnet MS/TP, BACnet-over-IP, Konnex, Modbus over IP, SNMP. Proprietary: Manager3000, ClimaPRO, M-net network.





Thermoregulation



The width of the neutral zone is **dynamic** and automatically calculated on the basis of:







The user interface



Compact keyboard

Standard interface. It features a complete LCD display and ergonomic keys for viewing data and navigating the multilevel menu.

KIPlink: the Keyboard is In your Pocket (opt.)



Based on the **Wi-Fi technology**, KIPlink gets rid of the standard keyboard and allows one to operate on the unit directly from his **mobile device** (smartphone, tablet, notebook).







The user interface



KIPlink: the Keyboard is In your Pocket (opt.)



Easier on-site operation

- Monitor each component while moving around the unit for maintenance.
- View and change all parameters with easyto-understand screenshots and dedicated tooltips.
- Get devoted "help" message for alarm reset and trouble shooting.



Real-time graphs and trends

- Monitor the **immediate labor status** of the compressors, heat exchangers, cooling circuits and pumps.
- View the real-time graphs of the key operating variable trends.

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Data logger function

- View history of events and use the filter for a simple search.
- Enhance diagnostics with data and graphs of **10 minutes before and after** each alarm.
- **Download** all the data for detailed analysis.





Multi-unit system control

M-Net: connect to the Mitsubishi Electric network



- View the units and their working status
- Alarm display
- Control groups of units: on/off, cooling/heating, set point
- Set an **operating schedule** for each group of units
- Web app
- Compatible with Mitsubishi Electric: AE-200E, AE-50, EW-50 (Ver. 7.68 or later)











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Performance

Operating limits Equipment for mission critical systems Heat recovery Hydronic modules Further options Selling points















Net values - EN14511, EN14825 EER: 28/20°C, air 35°C SEPR-HT – Regulation (EU) N.2281/2016

Average values valid for both Plates and S&T evaporator versions







Values in accordance with AHRI standard 550/590 (IP)

Average values valid for both Plates and S&T evaporator versions





NR2-G06-Z - Family overview

Efficiency versions







524 – 1216 kW (28/20, air 35°C)

- **Key efficiency**, compact units that grant the best cooling capacity/footprint ratio
 - **High efficiency** units, with larger heat exchange surfaces for top-class efficiency levels
- Super low noise, high efficiency units, with larger heat exchange surfaces and calibrated fan speed for best-in class sound power and efficiency levels



Α











Values in accordance with AHRI standard 550/590 (IP)

Average values











Full load efficiency vs main competitors (R454B)



NR

High full load efficiency already for the standard versions

Higher full load efficiency

The dedicated high efficiency versions, thanks to their design, achieve very high full load efficiency values. With the optional NR kit (opt. 2282), the units still maintain very high full load efficiency values

Opt. 808 EC fans

available for all versions to boost even more the efficiency

Eurovent Certification

all models are Eurovent certified







Acoustic options – 234 - 478 kW

3 sound configurations:

No compromise on efficiency!

Standard

Very low sound power levels already in the standard form, thanks to the dedicated compressors compartment

Baseline

Opt. 2591

Compr. Soundproofing insulation

Additional soundproofing insulation in the compressors compartment, for even lower sound power levels

-1 dB(A)

Opt. 2282

NR kit (Noise Reducer kit)

Soundproofing insulation, compressor sound jackets and calibrated fan speed for best-in-class sound power levels and efficiency.







Acoustic options – 524 - 1216 kW

3 sound configurations:

No compromise on efficiency!

NR

Standard

Low sound power levels already in the standard form

Baseline

Opt. 2312

Opt. 2282

Acoustical enclosure

Additional compressor enclosures with sound-absorbing material, for even lower sound power levels

NR kit (Noise Reducer kit)

Compressor enclosures with sound-absorbing material and calibrated fan speed, for best-in-class sound power levels and efficiency. Available for /A versions.

-8 dB(A)

-2 dB(A)





Acoustic options vs main competitors

SOUND POWER



No compromise on efficiency!



- Low sound power already in standard configuration
- Opt. 2591 Compr. Soundproofing insulation (167-346 kW) or Opt. 2312 Acoustical enclosure (379-872 kW) These options lower the sound power without compromizing cooling capacity, efficiencies and footprint

Opt. 2282 NR kit

This kit meets the most demanding requests in terms of sound power. With this kit, the units result the best-in-class when it comes to noise levels, while maintaining the same footprint and part-load efficiencies of the std version









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- **Operating limits**

Equipment for mission critical systems

Heat recovery Hydronic modules Further options Selling points







Increasing uptime

NR2-G06-Z ensures full cooling dependability thanks to devoted devices and functions that maximize unit's uptime in case of emergency circumstances such as power supply outage.













Multi Manager

SMART LAN FUNCTIONS

The NR2-Z ranges feature embedded LAN logics for an easy connection between a group of chillers.

- Up to 8 chillers connected to the same group.
- Load sharing and Sequencing.

Logics for the smart distribution of cooling loads among the units.

Selectable units' start-up sequence and group Fast Restart (with Fast Restart option).

To avoid simultaneous start-ups of different unit's compressors in case of dangerous current peaks.

> Stand by unit management with automatic unit rotation.

> Dynamic master with succession priority.

One master unit is elected to coordinate the group and if it becomes disconnected the candidate unit takes full control.

Resource priority management.

For a group of chillers, with different technologies, it is possible to set the usage priority of each unit, making the most of the available cooling resources.

MULTI MANAGER

The entire cooling equipment works as one, with one master chiller that coordinates and optimizes the operation of the group.

MASTER SUCCESSION PRIORITY





Master Unit

C Candidate Master Unit





Fast restart

Sometimes **few seconds** can determine the shutdown of the entire facility. **After a power**

failure, the cooling must be ensured as soon as possible.

The fast restart option ensures a **faster return to the necessary cooling** levels in the shortest time possible, while maintaining the **reliability** of the chiller.



Ensure immediate cooling start-up within 22"



FAST RESTART

Have the unit running at full load in a shorter time

For instance, 4 compressors units in standard working conditions delivers 100% of cooling capacity within 52" after power is restored.





FAST RESTART

NR2-G06-Z - Equipment for mission critical systems

Fast restart

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Fast restart



4501 - Fast restart (<u>UPS excluded</u>)

This option requires an **external 230V AC UPS**, not supplied with the unit, to keep the on-board controller functional and ensure fast restart after a power outage.

4502 - Fast restart (UPS included)

This option **includes an electric device** capable of keeping the controller **power supply uninterrupted** during a power failure. The capacity of this device is selected on the basis of a project's specific needs. This option requires opt. 808 EC fans.







Fast restart

Redundancy increases uptime. With the

aim of enhancing cooling dependability,

NR2-G06-Z extends this concept also to the electrical supply.



The unit, equipped with an ATS*, can be connected to two separate power lines, to enhance the system's dependability.

In case of a **main line power outage**, the ATS* automatically **switches over to the backup line**, granting uninterrupted power supply to the unit.

The double power supply makes NR2-G06-Z suitable for **Uptime Institute's TIER III** and **TIER IV**** design topologies, the highest standards of reliability.

* ATS: Automatic Transfer Switch

** The Tier Classification System provides the data center industry with a consistent method to compare typically unique facilities based on expected site infrastructure performance, or uptime.







Fast restart

DOUBLE POWER SUPPLY

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NR2-G06-Z extends this concept also to the electrical supply.

The unit, **equipped with an ATS**, can be connected to two separate power lines, to **enhance the system's dependability**.



In NR2-Z 4C the selection of opt. 1561 ATS excludes the possibility of selecting pumps









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Heat recovery

Hydronic modules Further options Selling points





NR2-G06-Z - Heat recovery

Configuration overview



The heat recovery provides heating capacity for free. Suitable for **DHW** production, **integration of a boiler**, air treatment in **AHU**.







No heat recovery

All the condensation heat is dispersed in the air.



Enthalpy

Standard refrigerant circuit.





NR2-G06-Z - Heat recovery

/D - Partial heat recovery configuration



The refrigerant circuit is fitted with a **desuperheater** in series with the condenser coils.



(*) The heat recovery and its amount depend on the unit's operating conditions, in particular the outdoor air temperature and the load percentage.







NR2-G06-Z - Heat recovery

/D - Partial heat recovery configuration

The desuperheater can recover the heat only when the temperature of the hot water circuit is lower than the **compressor discharge temperature**.

It is advised to **interrupt the water flow** to the desuperheater when the conditions for an actual heat recovery are not met.











Technical insight Hydronic modules





Hydronic modules

Hydronic modules

The **fully integrated hydronic module** (opt.) includes the pumps, the buffer tank, and all the main hydraulic components, for the best **optimization of the installation space, time and costs**.

	Standard configuration	Pumps	Pumps + Inverter Pumps + Buffer tank
•	Terminals for external pump control (fixed speed or 0-10V signal for VFD pump) VPF.E flow control logic (For systems with only the primary circuit and terminals with bypass)	 In-line configuration 2-pole motor Single or twin pumps Low or high head (approx. 100 or 200 kPa). 	 External inverter to adjust the waterflow Reduced energy consumption VPF and VPF.D variable flow control logics Constant flow parameter-set logic Up to 700 liters buffer tank 20 mm insulation lining Including: expansion vessel, safety valve, manometer.

Sniffer function: When there is no request for cooling production, the primary pumps (built-in or external) are switched off and activated periodically only to let the unit read the water temperature and sense the cooling request inception.





Hydronic modules



Hydraulic components

EV	Evaporator
AC	Water tank
MA	Water pressure gauge
Ρ	Water Pump
Pd	Water Diff. Pressure Switch
Td	Diff. pres. transducer (VPF only)
RR	Filling valve
SC	Drain valve
SF	Purge Valve
VA	Safety valve
VE	Expansion tank
R	Electric Heater
S1	Exchanger water inlet probe
S2	Exchanger water outlet probe
SC	Drain valve





Variable Primary Flow – single-unit plants



The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speeds** on the basis of the **plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.

VPF: constant ΔP



VPF.D: constant ΔT

Systems with primary and secondary circuits separated by a hydraulic decoupler.



With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected.





Variable Primary Flow – multiple-unit plants with EXTERNAL GROUP CONTROL (Manager3000+ or ClimaPRO+)



VPF: constant ΔP

The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speeds** on the basis of the **plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.



VPF.D: constant Δ **T**

Systems with primary and secondary circuits separated by a hydraulic decoupler.



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Variable Primary Flow – multiple-unit plants with MULTI MANAGER group control option



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VPF.D: constant ΔT

Systems with primary and secondary circuits separated by a hydraulic decoupler.

Non Priority Master Unit Priority Master Unit Hydronic terminal Hydronic terminal --Unit's control Unit's control *** Hydronic terminal Hydronic terminal ~ m -T1 Secondary circuit pump Secondary circuit pump VPF.D VPF. pump pum Buffer tank

With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected.









Technical insight Further options





NR2-G06-Z - Further options

Electrical and mechanical accessories

Compressor power factor correction (Opt. 3301)

The capacitors on the compressor line increase the unit's power factor.

Soft-starter (Opt. 1511)

Lowers the motor windings' mechanical wear and avoids mains voltage fluctuations during start-up.

Energy meter for BMS (Opt. 5924)

Acquires the unit's power consumption data and sends them to the BMS for energy metering (Modbus RS485).

Anti-intrusion grilles (Opt. 2021)

Perimeter metal grilles to protect against the intrusion of solid bodies into the unit structure.

Rubber anti-vibration mountings (supplied loose)

Reduce vibrations, keeping noise transmission to a minimum.

Refrigerant leak detector (Opt. 3431-3433)

Factory installed device. In case of a gas leak detection it raises an alarm and stops the units.

Dual pressure relief valves (Opt. 1961)

The periodic safety valve maintenance can be done, without removing the refrigerant from the circuit.

Compr. suction and discharge valves (Opt. 5042) Simplify maintenance activity.

Simplify maintenance activity.

Spring anti-vibration mountings (supplied loose)

Reduce vibrations, keeping noise transmission to a minimum.

Water flow switch (supplied loose)

Stops and protects the unit in case the water flow is not sufficient.





NR2-G06-Z - Further options

Packing options



MITSUBISHI ELECTRIC HYDRONICS & IT COOLING SYSTEMS S.p.A. * In range 0404-0928, these options provide low-profiled fans which can reduce the height of the units and permit the transport via container. The selection of these options increases the sound power level of the units of 1 dB(A).







Technical insight Selling points





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SELLING POINTS

- R454B refrigerant, with a GWP of 467, is the lowest-GWP alternative to R410A in this category of products
- Large capacity range (234 1216 kW (28/20, air 35°C))
- High-end standard configuration with electronic expansion valve, variable speed fan control, metal panels on the side of the coils
- Very high efficiencies for the entire range (both full and part loads)
- Large operating envelope: from -20°C to +52°C of outdoor air temperature, from -12°C to +20°C of evap. Leaving water temperature
- Very silent operation, already in standard form
- Opt. kit NR is ideal for specifications: best-in-class sound power and top-level efficiencies with same footprint of std version
- Huge list of options available (EC fans, VFD pumps, Multi-manager, High-esp fans, ATS, Fast Restart..)
- Water side ΔT up to 11°C directly available for selection



MITSUBISHI ELECTRIC Changes for the Better